

## TOTAL BARRIER PB □ CLASS PB □ Section 07240

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### Class PB Barrier EIFS

AMERICA'S EIFS AND STUCCO COMPANY!

### 1. PRODUCT NAME

#### Total Barrier PB

Class PB EIFS System Soft Coat Exterior Insulated and Finish System (EIFS)

### 2. MANUFACTURER

Total Wall, Inc.  
P.O. Box 366  
Rio, WI 53960  
www.TotalWall.com  
Phone 888-702-9915  
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### 3. DESCRIPTION

Total Barrier PB EIFS is a non-bearing exterior cladding primarily used for commercial structures where non-moisture sensitive substrates are used. This system is used to weatherproof, beautify and insulate any structure. The advantages of this exterior cladding system are:

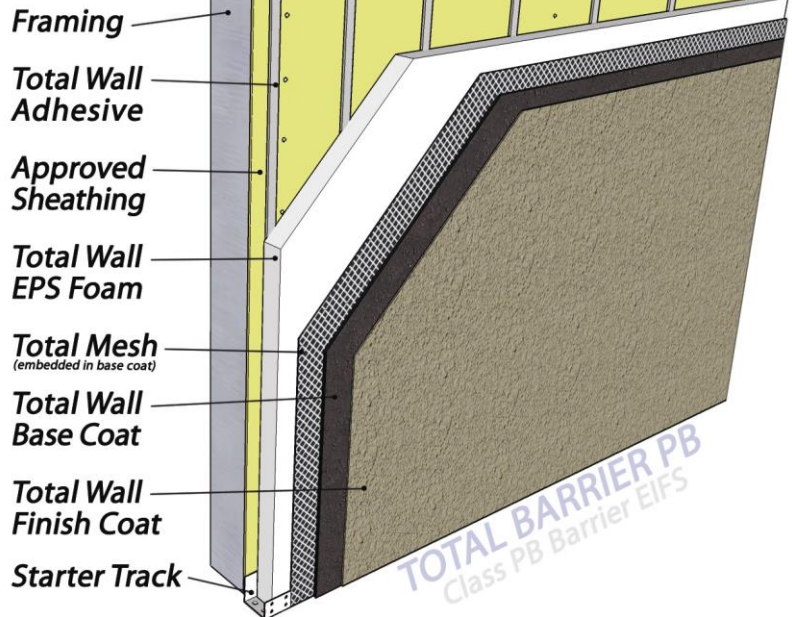
- It is light weight and will not stress the design structure.
- It does not use interior space.
- It is highly energy efficient, and adds insulation and takes effect of the "mass effect" of the structure.
- The exterior insulation tends to move the dew point toward the outside of the wall.
- Any combination of color or texture can be achieved..
- The structure is easily accessorized with architectural enhancements made of the same materials as the wall system (arches, quoins, etc.).

#### Limitations:

Total Wall, Inc. products must be applied in temperatures of 40° F or higher. The freshly applied products must be protected from precipitation and the temperature maintained at 40° F or greater for 24 hours. Stored products must be covered, protected from sun and freezing conditions.

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Total Wall, Inc. products must be installed by certified Total Wall registered applicators. Only registered applicator installations are eligible for a System Warranty.

Total Wall, Inc. reserves the right to use certified inspectors on any phase of installation.

#### Materials:

Total Barrier PB consists of 5 layers or constituents.

1. Substrate
2. Rigid Insulation
3. Attachment
4. Base coat / Reinforcing mesh
5. Finish coat

#### Layer 1 - Substrate

Approved substrates include:

- Masonry
  - Brick
  - Concrete block
  - Concrete
  - Stucco
- Sheathings
  - Cement board
  - Aquatough, Permaboard
  - DensGlass, GlasRoc, E2XP

Sheathings that are NOT acceptable are:

- Plywood
- Exterior grade gypsum
- Oriented strand board

The sheathings must be properly attached to a wood or metal framed structure, with spacing at 12", 16" or 24" o.c.

#### Layer 2 - Rigid Insulation

The rigid insulation board shall be 1 pound per cubic foot density Expanded Polystyrene (EPS) board manufactured in accordance with Total Wall specifications and meeting ASTM C578 Type I Class A requirements, be fully cured for dimensional stability, and have a minimum thickness of 1" and a maximum thickness of 4".

#### Layer 3 - Attachment

Using a notched trowel (3/8" x 1/2" x 1 1/2"), apply either Total Wall T-2000 Base Coat,

Total Wall Foam N' Base Coat ES, or Total Wall Blue Mastic Adhesive, in 3/8" x 1/2" vertical ribbons, spaced 1 1/2" apart. Mechanical fasteners are optional for this system but are required when attaching to chalky or flaking surfaces.

#### **Adhesives:**

##### **1. Total Wall Blue Mastic Adhesive**

No mixing is required. Product may be thinned slightly by adding 4 – 8 oz of water to a 5-gal pail and mixing with a low speed jiffy mixer blade on a drill. Product may be cleaned off surfaces with soap and water before drying. Blue Mastic is the only product registered to use with coated surfaces or surfaces that are chalky or flaking. (Mechanical fasteners are also required for chalky or flaking surfaces.)

#### **Mechanical Fasteners:**

Wind-Lock, Grid Lock and Styro Lock fasteners are approved fasteners. These use a special design, non-corroding polypropylene cap and corrosion resistant screws.

- Type "W" is for wood
- Type "S" is for steel
- Type "H-LS" is for light gauge steel
- Type "M" is for masonry

The length of the fastener is determined by the thickness of the EIFS. For steel or wood, the fastener must be able to penetrate the framing members by at least 1/2". For masonry, the fastener holes must be pre-drilled, and the fastener must have a minimum 1" penetration into the masonry substrate.

#### **Layer 4 - Base Coat and Reinforcing Mesh**

The entire surface of the foam is covered with reinforcing mesh embedded with a special base coat material. A Total Wall synthetic finish coating is required for optimum results in appearance and performance.

#### **Base Coat:**

##### **1. Total Wall T-2000 Base Coat**

This product is a dry powder that contains Portland cement, polymer, specialty aggregates and curing agents. It is available in 50 lb. bags in white or grey. The product is mixed with water at the job site using a jiffy mixer blade and drill (or a mortar mixer) until a mortar-like consistency is achieved (about 5 quarts of water per 50 lb. bag). The mix can stand for five minutes and is then remixed. More water may be added if necessary, to adjust final consistency. If the mix is too wet, dry product may be mixed in to decrease slump.

Typical pot-life will be from 30 to 45 minutes. If the mix stiffens during use, it may be re-tempered by adding a few ounces of water and remixing.

##### **2. Total Wall EZ Base NCB (Non-Cement Base)**

This product is a ready to use, fully synthetic base coat. Mix before use. Product may be thinned by adding 4 - 6 ounces of water per 5-gallon pail of Total Wall EZ Base while mixing. Mix with a low speed jiffy mixer blade on a drill.

##### **3. Total Wall Foam N' Base Coat ES**

This product contains a liquid acrylic polymer plus specialty aggregates and modifiers. Mix with a 1:1 ratio by weight with Type I, II or I-II Portland cement at the job site. Add 16 - 24 ounces of water per 5-gallon pail of mix to adjust to a mortar-like consistency. Wait 5 minutes, and then remix. Pot-life will be from 30 to 45 minutes. If the mix stiffens during use, add a few ounces of water and remix.

#### **Reinforcing Mesh:**

##### **1. Standard Mesh**

A polymer coated woven fiberglass mesh with a weight of ~ 4 ounces per yard and a relative impact resistance of 25-35 in/lbs. Runs of standard reinforcing mesh are lapped 2.5".

##### **2. Enhanced Mesh**

A polymer coated woven fiberglass mesh with a weight of ~ 6 ounces per yard and a relative impact resistance of 35-45 in/lbs. Runs of enhanced reinforcing mesh are lapped 2.5".

##### **3. Intermediate Mesh**

A polymer coated woven fiberglass mesh with a weight of ~ 11 ounces per yard and a relative impact resistance of 75-95 in/lbs. Runs of intermediate reinforcing mesh are lapped 2.5".

##### **4. High Impact Mesh**

A polymer coated woven fiberglass mesh with a weight of ~ 15 ounces per yard and a relative impact resistance of 180-220 In/ lbs. Runs of High Impact Mesh are butted and covered with a layer of Standard Mesh.

##### **5. Ultra-High Impact Mesh**

A polymer coated woven fiberglass mesh with a weight of ~ 20 ounces per yard and a relative impact resistance of 230-240 In/ lbs. Runs of Ultra-High Impact Mesh are butted and covered with a layer of Standard Mesh.

#### **Layer 5 - Finish Coat**

The Finish Coat is the outer coating which gives color and texture to the system. The Finish coat also provides protection against weather, mildew, and pollution. All Total Wall Finishes are 100% acrylic based, giving them superior durability, and are available in two grades:

##### **1. Premier Grade**

Premier grade is rich with internally plasticized acrylic polymer, which provides for exceptional movement.

##### **2. Journeyman Grade**

Journeyman grade is designed for superior workability and performance.

Total Wall Finishes are available in the following textures and may be trowel or spray applied:

**1. Swirl Coarse** - generates a traditional wormhole appearance at ~ 0.078".

**2. Swirl Ultra Coarse** - generates a very coarse wormhole appearance at 0.098".

- 3. Swirl Fine** - generates a traditional wormhole appearance at ~ 0.065".
- 4. ShotBlast Coarse** - generates a coarse limestone appearance at ~0.059".
- 5. Shot Blast Medium** - generates a coarse limestone appearance at ~ 0.078".
- 6. Shot Blast Fine** - generates a very fine limestone appearance at ~ 0.044".
- 7. Freestyle** - generates a variety of hand-applied textures at varying thicknesses.
- 8. Gemstone** - generates a variety of marble grain looks using colored aggregates in a clear acrylic base at ~ 0.046".

**Applicable Standards:**

Total Wall, Inc. has had extensive testing performed on each individual system component and on the assembled system by certified and code registered independent testing laboratories.

- International Code Council (ICC)
- International Building Code (IBC)
- National Evaluation Services (NES)
- Uniform Building Code
- National Building Code
- Standard Building Code
- International Residential Code

**Professional Affiliations:**

Total Wall, Inc. maintains memberships and involvement with these organizations:

- Exterior Design Institute (EDI)
- American Society for Testing and Materials (ASTM)
- Federation of Societies for Coatings and Technology (FSCT)
- Association of the Wall and Ceiling Industries (AWCI)
- Northwest Walls and Ceilings Bureau (NWCBC)

**4. TECHNICAL DATA**

R-VALUE ~ R 4 per inch  
 Perm Rating ~ 1.79 at 1"  
 Weight ~ 0.74 lb. per ft<sup>2</sup> at 1.5"  
 \*Weight does not include adhesive  
 Impact Rating ~ see mesh ratings section

**5. INSTALLATION**

**A. Substrate Preparation**

- ✓ The wall must be clean and in sound condition. Any deteriorated, rotted, damaged or soft areas must be repaired before proceeding. Install waterproofing tape at penetrations and flashings as required.
- ✓ The wall must be uniform. Planar irregularities greater than 1/4" in 10' must be addressed prior to installation. Install waterproofing tape at penetrations and flashings as required.
- ✓ If the substrate is clean new cement board or raw masonry, then a registered Total Wall, Inc. adhesive is all that is required for mounting the system to the wall. Otherwise mechanical fasteners are used, either alone, or in addition to adhesive for mounting the system to the wall.
- ✓ Protect windows, plants and other areas as necessary before proceeding.

**B. Minimum Tools and Equipment**

- ✓ Drill mixer 1/2" and jiffy mix-blade
- ✓ Drill and appropriate bits and tips (if mechanical fasteners are being used)
- ✓ Razor knife
- ✓ Tape measure
- ✓ Level
- ✓ Rasp
- ✓ Bucket brush
- ✓ Chalk-line
- ✓ Stainless steel trowel
- ✓ Margin trowel
- ✓ Appropriate float
- ✓ Hot knife tool or fine-toothed saw for cutting foam boards

**C. Mounting the EPS board to the wall**

**a)** All insulation boards must meet specific performance criteria. These criteria include fire resistance, density minimums, and dimensional stability. Any discolored or warped boards must be rasped and used as cut trim pieces. Apply Total Wall adhesive to the back of the boards using either a notched trowel or ribbon and dab application.

A notched trowel application with vertical ribbons of adhesive is preferred, especially over sheathing. The edge ribbons must be at least 2" wide and the dabs about 4" wide. The adhesive must be an average of 3/8" thick. Do not apply adhesives to the edge of the boards.

**b)** Immediately press the insulation boards to the wall in a horizontal running bond pattern. Keep the board joints as flush and as even as possible. Backwrap the outside insulation board edges with reinforcing mesh embedded in base coat. Back wrapping of the board edges must be done at all stops (including the bottoms and tops of wall sections), openings (including doors and windows), abutments and protrusions. Back wrapping is done using detail mesh. Embed the detail mesh with base coat. Start at the back of the board and embed at least 2" of the detail mesh. Wrap the remainder of the detail mesh over the edge of the board and onto the board face and embed all the mesh with base coat. Once the insulation board is placed, the detail mesh is then wrapped around to the face of the board and is embedded with base coat. At doors, windows and other protrusions, be sure to leave about 1/2" for insertion of backer rod and caulk sealant between the EIFS and edge of the door, window or other protrusion in the wall, unless a fillet bead sealant detail is being used.

**c)** Rasp entire board surfaces with a coarse rasping tool.

**d)** Use EnerFoam, Wind-Lock Foam to Foam or a sliver of foam board in any gaps greater than 1/16" between boards.

**e)** Install mechanical fasteners if required. Install an average minimum of 8 mechanical fasteners per 2' x 4' board. Fastener head must be flush or slightly counter sunk with regard to the board surface and pre-skimmed with base coat.

**D. Applying Base Coat and Mesh**

**a)** Using a steel trowel, apply the base coat mix to the entire surface of the foam insulation boards in a 1/8" skim coat.

Dab all fastener heads (when used) with base coat and allow to dry thoroughly before applying base coat to the remainder of the surface area.

- b)** Immediately embed the reinforcing mesh (Total Wall Standard Soft Coat Mesh or other higher impact Total Wall mesh) into the freshly applied base coat. Using a trowel, press the mesh into the base coat by starting at the center and working toward the edges. Press out the air voids and wrinkles to produce a smooth base coat. Overlap mesh layers and edges by a minimum of 2.5". Overlay a 9" x 12" section of detail mesh placed at a 45° angle at each window corner and door corner to reinforce these natural stress points. Apply additional base coat as necessary to completely cover the mesh so the fabric pattern is no longer visible.
- c)** Allow base coat to cure for a minimum of 18 hours while protecting from freezing and precipitation.
- d)** Remove any trowel marks by rubbing a pumice stone over the surface.
- e)** An optional layer of Total Wall primer may be applied to the base coat to assure finish coat color consistency. It is highly recommended to apply a primer before applying any vibrant finish color.

### **E. Applying the Finish**

- a)** Apply the Total Wall Finish of choice directly out of the bucket onto the cured base coat using a stainless steel trowel.
- b)** Texture or float the finish to achieve the desired result.
- c)** Allow the finish to cure by protecting from freezing and precipitation for 24 hours.

### **F. Installing Sealant**

Except for aesthetic joints, all isolation joints must be a minimum width of 1/2" and all expansion joints must be a minimum of 3/4" or 4 times the expected movement, whichever is greater.

Joint depth minimums are established by the sealant manufacturer and can be obtained from their literature or by

calling Total Wall Technical Services.

All insulation board edges must be back-wrapped with mesh and base coat.

Apply a primer when recommended by the sealant manufacturer. Insert a proper diameter backer rod to allow for its compression into the joint at a uniform depth. The depth is to allow for the desired thickness caulk bead.

The backer rod must be a closed cell polyethylene material or an extruded polyolefin with a non-absorbing skin.

Prepare the sealant according to the manufacturer's instructions. Apply the sealant with a pressure gun and properly sized nozzle. Fill the surface of the prepared joint with a smooth, solid, even bead of sealant. The bead must be free of sags, voids and wrinkles. Tool the joint to eliminate air pockets and force contact with the joint surfaces.

### **G. Architectural Enhancements**

Architectural shapes such as quoins, corners, arches, and cornices can be added after the base coat has cured. Foam shapes can be mounted using Total Wall Blue Mastic Adhesive or EnerFoam and temporary or permanent mechanical attachment as applicable. These shapes are then base coated and finished to match the flat wall application described above. Alternatively, finished shapes which match or accent the flat wall system can be mounted to the base coated or finished system. The quoins may be made at the job site, or ordered, along with any architectural enhancement, from Total Wall, Inc. Architectural enhancements are prefabricated and ready to mount to the wall.

### **H. Precautions**

Although this system will safely release water that inadvertently reaches behind the EIFS, it is designed to be constructed to prevent water intrusion. Therefore, all details must be properly constructed.

These details include: all caulking details, kick outs, flashings, terminations, and utility penetrations.

## **6. AVAILABILITY**

Total Wall, Inc. materials are manufactured in Wisconsin and are purchased by Registered Applicators through Total Wall Distributors. Contact your local distributor for a list of Registered Applicators or call Total Wall, Inc. (888-702-9915) customer service for assistance.

## **7. WARRANTY**

Total Wall, Inc. warrants its system against delamination or material defects when properly installed by a Registered Total Wall Applicator according to current Total Wall, Inc. and job specifications in force at the time of installation.

No warranty stated herein shall be effective until the goods and labor subject to said warranty have been paid for in full. Total Wall, Inc. makes no other express warranty or warranty of merchantability. Further, Total Wall, Inc. makes no warranty that the products of its manufacture are fit for any particular purpose.

Defects caused by misuse, improper storage, mishandling or improper application shall not be warranted. Total Wall, Inc. is not responsible for damage or injury for materials not manufactured by Total Wall, Inc. acts of God, structural movement, or defective materials or their application on the warranted structure.