

TOTAL JOURNEYMAN**FINISH COAT**888.702.9915
www.totalwall.com

ACRYLIC FINISH COAT

AMERICA'S EIFS AND STUCCO COMPANY!

Total Journeyman Acrylic Finish is a high quality trowel grade textured coating material. Total Journeyman Acrylic Finish is pre-colored, pre-textured and ready to trowel on directly out of the pail. The seven standard textures available are:

Shot Blast Coarse - a deep sand blast texture;

Shot Blast Medium - a rich sandblast texture;

Shot Blast Fine - a porous limestone texture;

Swirl Ultra Coarse - a deep open swirl pattern;

Swirl Coarse - a medium open swirl pattern;

Swirl Fine - a light swirl pattern;

Freestyle - produces a variety of patterns;

Total Journeyman Acrylic Finish provides a weatherproof, attractive flat finish that is designed for permanent flexibility, excellent adhesion and long term durability.

**Features**

- Meets VOC, VOS requirements
- 100% acrylic water-based coating
- Provides a long-lasting finish
- Does not create a vapor barrier
- Resists dirt pickup and is non-chalking
- Can be sprayed in lieu of trowel applied

Coverage

Texture	Coverage
Shot Blast Medium	100 - 120 sq.ft. / pail
Swirl Ultra Coarse	90 - 120 sq.ft. / pail
Shot Blast Coarse	70 - 100 sq.ft. / pail
Swirl Coarse	130 - 160 sq.ft. / pail
Swirl Fine	140 - 160 sq.ft. / pail
Freestyle	80 - 140 sq.ft. / pail
Shot Blast Fine	140 - 170 sq.ft. / pail

All Total Journeyman Finishes are formulated with high-grade quality pigments and resins that exceed all industry standards for performance and durability. In addition, Total Journeyman Finishes are enhanced with workability characteristics designed to maximize production for the craftsman.

Total Journeyman Finishes are suited for all exterior and interior applications.

Application

Mixing Instructions

The substrate must be clean and free of loose particles, oils or any substance that would interfere with bond. A smooth cementitious substrate (such as Total Soft Coat Base Coat or Total Hard Coat Base Coat) is recommended.

For interior use, any smooth substrate (such as drywall) will do. A smooth, even substrate will provide better coverage, uniform texture, and a better result than a rough substrate. Glossy surfaces need to be roughened.

Open a new 5-gallon pail of Total Journeyman Acrylic Finish and mix with a low speed mechanical for 1 minute. If necessary, add up to 6 ounces of clean water to adjust workability. Using a stainless steel trowel, apply Total Journeyman Acrylic Finish to the substrate. Use firm pressure and trowel to trowel on the coating. For Swirl textures, trowel to the thickness of the largest aggregate in the Total Acrylic Finish.

For Shot Blast textures, trowel to a thickness a little greater than the largest aggregate. Try not to over-trowel the coating. Work to a natural stop or break. Float the

finish within 2 - 5 minutes after being troweled, depending on drying conditions. Do not let the Total Acrylic Journeyman Finish begin to dry before floating is completed.

For the Shot Blast finishes, a plastic float or a stainless steel trowel are often used. For the Swirl textures, a foam float or plastic trowel is often used. The face of the trowel or float is kept flat to the wall using light to moderate pressure and circular sweeping strokes. Do not over-float the Finish.

Freestyle texture responds to different floating techniques to produce stipple, skip trowel, knock-down or other attractive textures. The applicator must apply a thin skim coat and then a second coat which the applicator produces the final texture

Handling and Storage

Do not apply to frozen or saturated surfaces. Do not apply if precipitation is forecast within 8 hours of application. Do not

apply if the temperature cannot be maintained above 40F for 24 hours. Shelf life in closed containers is 12-18 months when stored at 50-100F. Keep containers sealed and under cover when not in use.

Maintenance

If Total Journeyman Acrylic Finish becomes dirty or stained, clean with a mild cleaner solution and low-pressure spray rinse. For scars or hard to clean stains, recoat with T-Wall Elastomeric.

Precautions

Total Journeyman Acrylic Finish is an alkaline water based material. Do not ingest. Avoid contact with skin and eyes. In case of contact, flush with water. For contact with eyes, get immediate medical attention in addition to flushing. Wear safety glasses and protective clothing. Keep out of reach of children and pets.



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Technical Data

Flash point	>200 F Seta
Density	11.5 lb/gal
Viscosity	approx 1 MM cps
pH	9.0 - 9.8
Elongation	30% ASTM D412
Solids	> 80% ASTM D1044
Accelerated Weathering 2000 hrs	Pass ASTM G23
Mildew Resistance	Pass Mil Std 810D
Flame Spread Index	5 ASTM E84
VOC (Volatile Organic Content)	23.1 gm/L